

Work Order ID 59113

Wednesday, May 26, 2010 1:23:41 PM



Page 1

Item ID: D2579

Accept



Setup Start



Revision ID:

Item Name: Crossbolt Spacer

Stop



Start Date: 5/26/2010 Start Qty: 300.00



Cust Item ID:

Required Date: 6/4/2010 Req'd Qty: 300.00



Customer:

Reference:

Approvals: Process Plan: ✓ Date: 6-5-26 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2579	Rev E

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

SA 10/06/06

290
~~290~~ ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/06/06

290
~~290~~ ✓

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

MW= 10/06/06

290 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

125

0.00



Skidtubes

Memo

0.00

BE 10/06/09

290

Ø

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130

0.00



Packaging

Identify as per dwg & Stock Location: LG

BE 10/06/09

290

Ø

Packaging

Memo

0.00

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/06/09
BE 10-6-09
290

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Picklist Print

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Page 1

Work Order ID: 59113



Parent Item: D2579



Parent Item Name: Crossbolt Spacer

Start Date: 5/26/2010

Required Date: 6/4/2010

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐
IPP F 07.07.06 rev E dwg EC

Start Qty: 300.00

Required Qty: 300.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	102.2327	0.3583	113.1474			
6061-T6 RD Tube .500 x.058W													

Location

Loc Qty

Loc Code

MAT014

102.2327

114356

102.2327

1022327

SD 10/06/07

* No more material

W/O:		WORK ORDER CHANGES					
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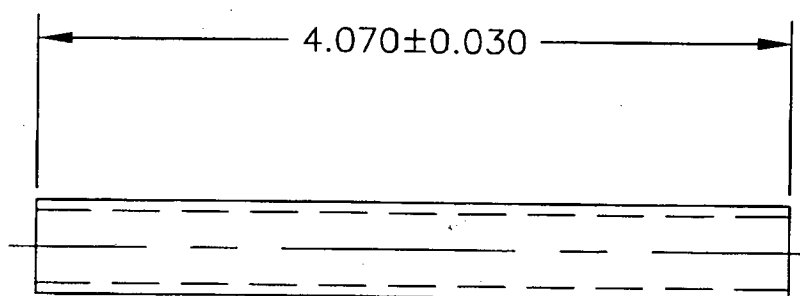
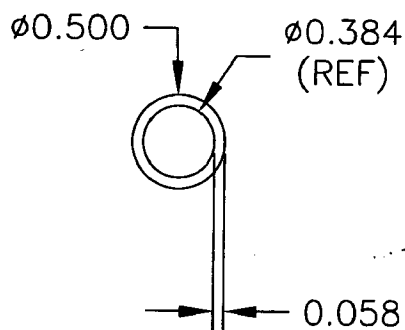
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DART**RELEASED**
07 Dec 28

DESIGN #	DRAWN BY RA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

**D2579 CROSS BOLT SPACER**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 59113

BS10-5-26

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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